



The machine is built to comply with the accident prevention, hygiene and electric standards in force

- · Compact and silent machine suitable for industrial and artisan baking plants to be used alone or in conjunction with other machines to form combined lines.
- · Inside the rounding drum is manufactured with materials that comply with USA FDA 21 CFR 177.2470 and EEC regulations. Outer teflon-coated drum easily removable and interchangeable according to the weight required.
- The speed of the moulding drum can be continuously varied (rounds soft and medium-hard dough)
- · Dough dividing and subsequent outfeed is ensured by a dough compression regulating device.
- · Piston locks and unlocks easily to allow a reduction in the number of rows.
- · Production electrically controlled.
- · Mounted on casters
- · Teflon coated hopper with a capacity of 55 kg of dough
- · Adjustable outfeed belts

Use other than those envisaged by the manufactured are forbidden without the latter's authorization

## SART53

## 5-ROW DRUM DIVIDER-ROUNDER



## **TECHNICAL FEATURES**

Installed power: kw 2.3 Voltage: 220/50/3+E 380/50/3+E

Weight: Weight range kg 1120

(using different drum moulders): between 40 gr to 130 gr

Pocket drums available:  $gr 40 \div 50$ ,

gr  $48 \div 58$ , gr  $55 \div 65$ , gr  $63 \div 75$ , gr  $83 \div 98$ , gr  $95 \div 110$ , gr  $108 \div 130$ , gr  $127 \div 150$ (moulding weight range) gr 73 ÷ 85.

Hourly production: 2000 pcs/hour max for each row

## **FUNCTIONING**

Dough loaded into the hopper is divided into pieces of the desired weight which then drop into an oscillating drum where they are shaped into buns. After rounding, the conveyor belts carry the buns towards the outfeed belts.

